



ENGINEERED TO DEFEND YOUR FREEDOMS

SAFETY AND OPERATIONS MANUAL

Important Safety Information

Read this manual before handling this firearm.

This manual is for CQT Weapon Systems firearms only. Keep this manual with your firearm and review it before use. Do not allow others to handle or fire your firearm until they have read this manual.

Transfer this manual with the firearm upon ownership change. Be a responsible firearm owner. Use it safely, store it securely, and always transfer a firearm legally and responsibly.

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If you have any question concerning information in this manual, call CQT Weapon Systems (586) 212-9514

NOTE: The information in this manual applies to all CQT Weapons Systems models regardless of caliber unless otherwise noted.

BEFORE LOADING AND FIRING THIS FIREARM READ AND UNDERSTAND THE INFORMATION IN THIS MANUAL.

This is an auto loading firearm. Once it is immediately loaded it is ready to fire again, after each shot until all cartridges loaded in magazine have been fired. The firearm is able to fire both with and without the magazine in place. Removing the magazine does not unload the firearm nor does it engage a safety. The firearm is not unloaded until the magazine is removed and the chamber is completely empty.

About The Owner's Manual

This is an instruction book on how to operate CQT Weapon Systems firearms with basic safe handling rules. It does not provide information about how to hunt, use a firearm to defend yourself, or target shooting. It is important to receive training from a professional firearms instructor prior to engaging in any of these activities. The National Rifle Association, your local or state authorities, or your firearm dealer may provide information regarding instructors or training courses. If you have a license to carry concealed, never do so without instruction from a certified instructor.

Using a firearm for self defense is very complex with dangers and risks, which you must be properly trained to do so. Every safety rule has a reason behind it. Please read the rules carefully and understand why each rule is important for safety.

We recommend that every person receives instructions from a competent professional firearms instructor before handling any other firearm. Obey and know all firearms laws and regulations, which may vary from different states and cities.

Do not give a firearm to someone who may use it for a criminal purposes or someone that is not allowed to own a firearm.

Used Firearms

If you purchased this firearm from someone else as a used firearm, have it inspected and tested by a professional gunsmith before use. Firearms may be altered and may require some repairs before they can be used safely.

Storing Firearm Safely At Home

Store firearms locked and in a secure place unloaded. Obey the firearm storage laws. Store firearms and ammunition separately at all times. Your children may be in other homes where firearms are stored, if they see or find a firearm by show them what to do by showing them the Eddie Eagle video available from the NRA by calling (703) 267-1000.

SAFETY RULES

READ AND UNDERSTAND THESE SAFETY RULES

Be A Safe Shooter

ACCIDENT An unintentional or unexpected happening that is unfortunate or undesirable, especially one resulting in injury, damage, harm or loss.

Do Not Be The Cause of An Accident.

A responsible firearm owner. This is safest mindset and always handles firearms in a safe manner by following all the basic rules of safe shooting and by using common sense when handling a firearm.

Store firearms unloaded, locked, and in a secure place. Keep all keys for locks separate from lock and keep it in a secure place away and out of reach from children.

Be A Responsible Gun Owner.

- At all times treat all firearms as if they are loaded. Never point a firearm at a person or thing you do **NOT** intend to shoot.
- Keep your finger off the trigger until you are focused on target and have made the **DECISION** to fire. Be sure you have identified your target.

• ALWAYS KEEP THE MUZZLE POINTED AWAY FROM YOURSELF OR IN A SAFE DIRECTION.

• **Do not drop your firearm.** Make sure you always maintain control of your firearm. If a firearm falls, it may fire. If you do drop it, you must unload it and examine it to be sure it is working correctly. Do not attempt to fire it until you have completed a safety check.

• **Never** put your hand over the muzzle of your firearm.

• Keep your finger(s) off the trigger and out of the trigger guard until you are aiming at a target, and have made the decision to fire.

• Under no condition should the owner/purchaser of this firearm allow it to come into possession of or be handled by children or a mentally handicapped individual.

• TREAT EVERY GUN AS IF IT IS LOADED ALL THE TIME! DO NOT COVER THE EJECTION PORT WITH YOUR HANDS WHEN LOADING/UNLOADING YOUR FIREARM.

YOU MUST OBEY ALL FIREARMS LAWS WHEN BUYING AND SELLING FIREARMS. NEVER BE A "STRAW PURCHASER." NEVER BUY A GUN INTENDING TO TRANSFER IT TO SOMEONE WHO IS PROHIBITED FROM OWNING A FIREARM.

BE A RESPONSIBLE FIREARM OWNER!

- Never rely on “safety features” to protect you from a firearm unsafe handling. A safety is only a mechanical device, not a substitution for common sense.
- Be sure of the target and backstop before you shoot. Ask yourself what your bullet will hit if it goes through or misses the target.
- Before you start shooting, make sure your barrel is clear of any obstructions, including excessive grease, oils, water mud or snow.
- Do not pull a firearm toward you by your muzzle.
- Always hold a firearm so you control the direction of the muzzle in case you stumble or fall. • If anything does get in your barrel, you should remove cartridges and clean the bore immediately before attempting to shoot. Obstructions of the barrels can cause a burst and injure you and/or any innocent bystanders near by.
- Maintain all possessions of your firearm at all times when you are on a firing range or practicing target shooting.
- Alcohol or drugs and FIREARMS do not mix. **Do not** take them before or during shooting activities. Your coordination, vision and judgment may become impaired, making firearm handling completely unsafe.
- Taking medication, seek a doctor’s advice before shooting your fire arm to be sure you can handle and operate your firearm safely and correctly.
- Before shooting, practice operations by using snap caps (dummy rounds). Become familiar with these safety features, trigger controls, and handling of the firearm.
- You must receive training from a competent and professional firearms instructor from Close Quarters Tactical before using any firearm. Please call (586) 726-4730 for information regarding training. **DO NOT ALLOW ANY OTHERS TO HANDLE YOUR FIREARM UNLESS THAT PERSON IS BEING TRAINED OR INSTRUCTED TO DO SO.**
- Always carry and keep your firearm with an empty chamber and magazine until you intend to shoot your firearm, so it will not be fired unintentionally.
- When transferring your firearm by hand, always do so with an open action and check to make sure that it is unloaded before to handing it to someone else. Never take anyone’s word that a firearm is completely unloaded.
- Do not change your firearm’s trigger pull. Alterations done to the trigger pull usually affect the fit of critical parts and might cause accidental unwanted firing.
- **Never** use a firearm that jams or fails to function properly. Should this occur, return it to Springfield, Inc. for warranty/repair.
- If your shot sounds weak, it could mean a bullet could be in the chamber/bore. The gun should be immediately unloaded and the chamber/bore checked for obstruction(s) before shooting again.
- **DO NOT “HORSEPLAY” or “MESS AROUND”** with your firearm.
- Only load a firearm when on range preparing to fire. Unload safely it before leaving range.
- Load and unload with the firearm muzzle pointed in a safe direction away from yourself and other people around you.
- Completely unload your firearm before storing, cleaning, traveling, standing it against an object, laying it down, entering a house, car, truck, boat, RV/camper, building, or handing it to someone.
- Do not leave a loaded firearm unattended.
- Keep every firearm secure and ammunition separate at all times. Children do not understand firearms can end tragically.
- Obey all laws regarding the storage and security of firearms in the home and transporting at all times.
- Old or reloaded ammunition may Use only clean, dry, original, high quality, commercially manufactured ammunition. Using reloaded ammunition will void the warranty. It can cause damage to your firearm and/or injure you or others.
- Make sure you use the right caliber/size ammunition in your Firearm. Ammunition identifications sound similar.
- Sometimes slow primer ignition will cause a “hang fire” and the cartridge will go off after a short pause. If your firearm fails to fire when the trigger is pulled, keep it pointed at the target for at least 30 seconds. Remove the magazine before opening the action. Remove the cartridge from the chamber.
- When group firing, always appoint someone to maintain safety control. Obey his/her commands immediately and completely.
- While shooter is loading, firing, and unloading, spectators need to remain behind shooter.
- Always wear protective glasses and hearing when shooting.
- Never shoot at hard flat surfaces or water; bullets will ricochet of them and go in different directions.
- Do not alter or modify your firearm.
- Have your firearm serviced regularly by a qualified gunsmith.
- Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, cancer and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after firing your firearm, after cleaning your firearm, or whenever you have handled ammunition.
- **NOTE: REMOVING THE MAGAZINE DOES NOT UNLOAD THE RIFLE NOR DOES IT ENGAGE A SAFETY. IT CAN FIRE WITH OR WITHOUT THE MAGAZINE IN PLACE.**

**ALL FIREARMS ARE A DANGEROUS
FIREARM IF NOT HANDLED CORRECTLY.**

KNOW YOUR CQTWS FIREARM



AMMUNITION

This firearm model is offered in several caliber options. Locate the cartridge designation, for caliber, marked on the firearm's barrel. This information indicates the correct ammunition that must be used in your firearm.

NOTE: If your CQT Weapon Systems rifle/pistol is chambered in 5.56 NATO, it will fire both 5.56 NATO and .223 Remington ammunition. You are responsible for selecting ammunition that meets industry standards and is appropriate in type and caliber for this firearm. Never mix ammunition.

Warning! Never use ammunition not specifically designated for use in your firearm. Failure to use the correct type or caliber of ammunition may cause the firearm to jam, or fail to fire, or may generate excessive pressure which can damage or even rupture your firearm, causing personal injury or death to the shooter or bystanders.

Warning! Always inspect your ammunition before using it. Never use dirty, corroded or damaged ammunition. A burst cartridge may result, causing damage to the firearm and personal injury or death to the shooter or bystanders.



A firearm and ammunition are a system and must work together. There are different types of ammunition for different types of firearms. Your firearm has been designed for ammunition of a specific type and a specific gauge or caliber. It is important to select the proper ammunition for your firearm. Different combinations of bullet velocity, bullet weight and firearm weight can have major impact on felt recoil; high felt recoil can be uncomfortable to some shooters.

SAFETY DEVICE

The CQT Weapon Systems rifle is equipped with a safety selector located just above and to the rear of the trigger. Any time the firearm is loaded the safety selector should be moved to the "SAFE" position. To fire simply rotate the safety selector to the "Semi" position and an "AUTO" Return to the "SAFE" position after firing.

NOTE: Safety selector can only be rotated when the hammer is cocked.



DETERMINE FIREARM IS UNLOADED/SAFE

Always make sure firearm is unloaded before handling.

1. **POINT FIREARM IN SAFE DIRECTION WHILE KEEPING YOUR FINGER OFF OF THE TRIGGER.**
2. Press magazine release button to remove magazine.
3. With finger off trigger fully retract charging handle.
4. From above right and rear, carefully inspect chamber to make sure it is empty.
5. Slowly lower charging handle. When chamber is empty, rotate the safety selector to “SAFE” and close the ejection port cover.

Caution: Do not cover the ejection port with your hand when firing your rifle.



Firearm is not empty or unloaded until the magazine is removed and the chamber is empty.

To properly clear a firearm, remove the magazine, then pull charging handle back and check the chamber.

LOADING/PREPARING TO FIRE

1. Place the **EMPTY** (FIGURE 1) magazine in the magazine well, located in bottom of firearm. Make sure the magazine is **EMPTY** or you will inadvertently load the firearm. Push firmly enough on bottom of magazine to make sure it is properly seated. (FIGURE 2) A distinctive “click” will confirm the magazine has been properly inserted. Pull the charging handle completely to the rear until the bolt carrier locks back. Return the charging handle to the latched position and rotate the safety selector to “SAFE” .

2. Depress magazine release and remove magazine. FIGURE 3

NOTE: Alternative method without using an empty magazine. Depress lower position of bolt stop while retracting charging handle to lock bolt carrier to the rear.

3. Ensure that you are using the proper caliber ammunition for your firearm. Place rim of first cartridge on top of follower then push the cartridge down on the follower until the lips capture the round. Load successive rounds by pushing cartridge down on previously loaded cartridge. Use only clean, dry, original, high quality, commercially manufactured ammunition. Using reloaded ammunition may void warranty.

4. **POINT FIREARM IN A SAFE DIRECTION AND KEEP FINGER OFF TRIGGER. Re-insert LOADED** magazine into magazine well, located in bottom of firearm. Push firmly enough on bottom of magazine to make sure it is properly seated.

Caution: Do not slam or forcefully jam magazine into magazine well.

5. Charge the firearm by firmly pulling the charging handle to the rear and releasing it. The bolt carrier group will thrust forward and load a cartridge into the chamber. Or depress bolt catch to release BCG forward.

6. Rotate the safety selector to “SAFE” if not there already.

7. The firearm is now loaded and ready to fire **Caution:** Never load cartridge by hand directly into the chamber.

WARNING: Never touch the trigger when loading or unloading the firearm.

CAUTION: Never load cartridge by hand directly into the chamber.



Figure 1 - Place magazine into magazine well.



Figure 2 - Push firmly on bottom of magazine to make properly seated.



Figure 3 - Depress mag release to remove magazine.

**Always wear eye and ear protection
when using any firearm.**

FIRING

If you never have fired a firearm before, follow the sequence of operations shown here without ammunition or with snap caps. Then load only one cartridge into the magazine for your first live ammunition firing.

1. POINT FIREARM IN A SAFE DIRECTION WHILE KEEPING YOUR FINGER OFF OF THE TRIGGER.

2. Load cartridge into chamber from magazine following the procedure described on page 18. Rotate safety selector to “SAFE” if not there already.

3. Grasp grip of firearm firmly. (Place buttstock against shoulder.)

CAUTION: THE FIREARM IS NOW READY TO FIRE. BE PREPARED FOR NOISE AND RECOIL WHEN FIREARM FIRES.

4. Aim firearm at target by aligning sights. Rotate safety selector to “Fire”.

5. Now lightly place finger on trigger, and slowly squeeze trigger to fire the firearm. Spent cartridge is expelled up and to the right. NOTE: This is an auto loading firearm. It is immediately loaded and ready to fire again after each shot until all cartridges loaded in magazine have been fired. The firearm is able to fire both with and without the magazine in place.

6. Rifle will automatically be ready to fire again after each shot until all cartridges loaded in magazine have been fired.

REMOVING THE MAGAZINE DOES NOT UNLOAD THIS FIREARM NOR DOES IT ENGAGE A SAFETY. THIS FIREARM IS NOT UNLOADED UNTIL THE MAGAZINE IS REMOVED AND THE CHAMBER IS EMPTY.

WARNING: Loading the CQTWS firearm by manually inserting a round in the chamber is improper and could cause accidental discharge, possible damage to the firearm or personal injury. Always load the firearm using the magazine. When loading the firearm, always point the muzzle in a safe direction.

Firearm is not empty or unloaded until the magazine is removed and the chamber is empty. To properly clear a firearm, remove the magazine, then pull charging handle back and check the chamber

WARNING: Loading the CQTWS firearm by manually inserting a round in the chamber is improper and could cause accidental discharge, possible damage to the firearm or personal injury. Always load the firearm using the magazine. When loading the firearm, always point the muzzle in a safe direction.

POINT FIREARM IN SAFE DIRECTION WHILE KEEPING YOUR FINGER OFF OF THE TRIGGER.

7. When last cartridge has been fired, the bolt catch is automatically engaged and the bolt carrier group is locked open.

8. Put safety selector on “SAFE”.

9. Press magazine release button to remove magazine.

10. From above right and rear, carefully inspect chamber to make sure it is empty.

CAUTION: Do not cover the ejection port with your hand when firing your rifle/pistol.



UNLOADING

1. Rotate safety selector to “SAFE” position.

2. While pointing the muzzle in a safe direction, remove the magazine by depressing the magazine release and pulling the magazine out.

3. With your finger off trigger fully retract charging handle, ejecting cartridge.

4. Release/lower charging handle.

5. Press lower position of bolt catch.

Retract charging handle to lock back to rearward position.

6. Push charging handle in closed position.

7. Re-inspect chamber to insure firearm is unloaded. Insert chamber flag, retract charging handle and slowly lower. Push charging handle in closed position.

CAUTION: Step 3 is a crucial part of the unloading process. Do not depend on the fact that no casing was ejected on clearing. There could still be a live round in the chamber for any number of reasons. Make certain that you inspect the chamber to make sure that it is clear.

Never touch the trigger when loading or unloading the firearm.



Magazine Release



Bolt Catch

COLLAPSIBLE STOCK ADJUSTMENT

Dependent on Firearm

Your CQT Weapon Systems rifle may be equipped with an adjustable buttstock. If so, follow the procedure below to adjust the stock to one of six positions.

1. Remove magazine and unload firearm. Rotate the safety selector to the “SAFE” position.

NOTE: Safety selector can only be rotated when hammer is cocked.

2. POINT GUN IN SAFE DIRECTION WHILE KEEPING FINGER OFF THE TRIGGER.

3. Depress the latch lever and slide the stock to the desired length, then ensure the latch is engaged by moving the stock back and forth.



MALFUNCTION WARNING & HOW TO ELIMINATE!

If cartridge hangs up, jams or binds when being chambered from magazine into chamber, do not attempt to force it into the chamber by pushing.

DO NOT COVER THE EJECTION PORT WITH YOUR HANDS WHEN LOADING/UNLOADING YOUR FIREARM.

1. What to do:

- Point firearm in a safe direction while keeping your finger off of the trigger.
- Remove magazine.
- Pull back on charging handle and allow cartridge to fall from firearm.
- Do not cover the ejection port with your hands when loading / unloading your firearm.
- If cartridge does not fall free, pull charging handle back and lock it in the rear position.
- Carefully dislodge cartridge.
- If cartridge cannot be removed, lock bolt carrier back, carefully store your firearm and magazines and take it to a competent gunsmith or call CQT Weapon Systems customer service.

2. Most failures to feed or chamber a cartridge are the result of a damaged magazine, improper firearm handling or defective ammunition. Whatever the cause, a jammed cartridge can be a dangerous situation. If you have any questions concerning information in this manual.

- First try changing type/brand of ammunition and/or magazine.
- If changing to another type/brand of ammunition and/or magazine does not at once result in smooth feeding of cartridges from magazine to chamber, the following steps should be taken:
 - Magazine should be removed first. Check chamber to be sure it and magazine well are clear of cartridges.
 - Thoroughly clean magazine, paying particular attention to removing accumulated residue.
 - Thoroughly clean breech mechanism of firearm. Use a bristle brush and solvent to remove residue and fouling from breech face, extractor, chamber and feed ramp. (See Detailed Maintenance and Cleaning section for detailed instruction). Check that magazine spring tension is adequate; the spring should hold the follower tightly against the lips of the magazine.
 - Check that magazine lips are free of nicks and burrs and are not deformed.
 - Remove excess oil and solvent from all cleaned components, load magazine and try firearm again. **WARNING:** An obstructed, cracked or damaged barrel should never be used and the firearm should be returned to Springfield for inspection.

FIELD STRIPPING & CLEANING

NOTE: FIELD STRIPPING PROCEDURES ON THE CQT WEAPON SYSTEMS ARE THE SAME REGARDLESS OF CALIBER.

Before performing any cleaning or maintenance, make sure the firearm is completely unloaded (this includes the magazine and chamber).

ALWAYS REMEMBER THE FIREARM IS ABLE TO FIRE WITH OR WITHOUT THE MAGAZINE IN PLACE.

1. Always use proper eye protection when cleaning firearms.

2. POINT GUN IN SAFE DIRECTION WHILE KEEPING FINGER OFF THE TRIGGER.

3. Remove magazine and unload firearm.

4. Fully retract the charging handle then release to completely close the bolt.

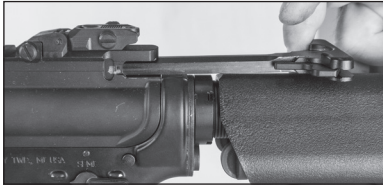
5. Rotate safety selector to "SAFE" position.

6. Depress the take down pin located just above and to the rear of the safety/selector on the left side of the receiver.

7. From the right side of the receiver pull the pin outward until the mechanical stop prevents further movement.

8. The lower receiver can now pivot downward and away from the upper receiver. Rotate the rifle/pistol until the upper and lower receivers are both at a 45 degree angle.

9. Unlatch and retract the charging handle approximately 1" exposing the rear of the bolt carrier. Grasp the rear of the carrier and pull it rearward until free of the receiver. The rifle is now field stripped for routine cleaning.



FIELD STRIPPING & CLEANING

BOLT CARRIER GROUP (BCG) CAN BE EASILY DISASSEMBLED FOR MORE DETAILED CLEANING IF NEEDED.

10. Press the bolt into the carrier until it is fully seated.

11. Remove the firing pin retaining pin, the firing pin can now be withdrawn rearward from the carrier.

12. Remove the bolt cam pin by rotating the pin 90 degrees and remove. The bolt can now be removed from the front of the carrier.

NOTE: We do not advise extractor removal unless you are experiencing extractor issues.

13. If extractor removal is desired, use a suitable punch to press the extractor pin from the bolt. Maintain control of the extractor spring, extractor insert and O-ring.

BCG disassembly is now complete.

Clean all parts with a quality powder solvent, rinse, dry and inspect. Lightly lubricate the bolt, wipe away any excess lubricant.



14. Verify that the three bolt rings are installed so that the gaps do not line up, but are evenly spaced about 120 degrees.

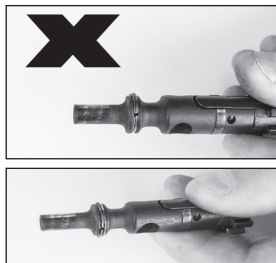
15. Insert the bolt into the carrier with the extractor located on the right side of the carrier.

16. Insert the cam pin and rotate 90 degrees and reinstall the firing pin.

17. Install the firing pin retaining pin from the left side of the carrier. Confirm that the firing pin is retained.

BCG reassembly is now complete.

REASSEMBLY OF THE BOLT CARRIER GROUP (BCG)



WARNING! If you decide to disassemble your CQT Weapon Systems firearm, do so properly. Improper disassembly and/or assembly will create unsafe conditions that could result in injury or death, or a firearm that simply will not work.

Don't take chances. Do not attempt to disassemble this or any other firearm until you have received training and instructions from a competent gunsmith. Make certain to re-install the cam pin in the BCG. The firearm can fire without cam pin and this creates a catastrophic EXTREMELY hazardous condition, that could cause property damage, personal injury or death.

FIELD STRIPPING & CLEANING

18. Clean the barrel bore and chamber with a quality bore solvent following the manufacturer's instructions.
19. Use a quality powder solvent to clean the carrier way (tunnel) of the upper receiver and lightly lubricate. It's not necessary or recommended to remove the trigger action components from the lower receiver to clean.
20. Brush or wipe away excessive fouling. Using a quality aerosol cleaning product is a simple method to clean the lower receiver. Follow the manufacturer's instructions.
21. Lightly oil all exposed metal surfaces of the BCG, upper receiver carrier way and trigger action components of the lower receiver. Wipe away any excessive lubricant.
22. Retract the charging handle about 3". Reinstall the BCG (the bolt must be fully forward in the carrier). Push the BCG fully forward, the rear of the carrier must be flush with the rear of the upper receiver. Close the receiver, press the take-down pin home. The rifle is now ready for service. If you decide to disassemble your CQT Weapon System firearm, do so properly. Improper disassembly and/or assembly will create unsafe conditions that could result in injury or death, or a firearm that simply will not work. Don't take chances. Do not attempt to disassemble this or any other firearm until you have received training and instructions from a competent gunsmith.

FIELD STRIPPING & CLEANING REMOVING THE BUFFER AND SPRING

1. Routine cleaning does not usually require removal of the buffer and buffer spring.
2. **POINT GUN IN SAFE DIRECTION WHILE KEEPING FINGER OFF THE TRIGGER.**
3. Remove magazine and unload firearm. Rotate the safety selector to the "SAFE" position.
4. Separate the upper and lower receivers.
5. Slightly depress the buffer noting that it is under spring tension, depress the buffer retainer and allow the buffer and spring to be removed from the receiver extension.
6. Inspect and clean the buffer, spring and receiver extension bore as needed with powder solvent. Wipe dry and lightly lubricate the buffer and bore of tube. Wipe away any excess lube. Field stripping and cleaning is now complete.



FIELD STRIPPING & CLEANING

AN ALTERNATE METHOD CAN BE USED TO COMPLETELY SEPARATE THE UPPER FROM THE LOWER RECEIVER

1. Always use proper eye protection when cleaning firearms.
2. **POINT GUN IN SAFE DIRECTION WHILE KEEPING FINGER OFF THE TRIGGER.**
3. Remove magazine and unload firearm.
4. Fully retract the charging handle then release to completely close the bolt.
5. Rotate safety selector to "SAFE" position.
6. Depress the take down pin located just above and to the rear of the safety selector on the left side of the receiver.
7. Depress the pivot pin located just below the delta ring on the left side of the receiver. From the right side of the receiver pull the pin outward until the mechanical stop prevents further movement.
8. The two receivers can now be separated.



Take Down pin.



Pivot Pin

WARNING! If you decide to disassemble your CQT Weapon Systems firearm, do so properly. Improper disassembly and/or assembly will create unsafe conditions that could result in injury or death, or a firearm that simply will not work.

Don't take chances. Do not attempt to disassemble this or any other firearm until you have received training and instructions from a competent gunsmith. Make certain to re-install the cam pin in the BCG. The firearm can fire without cam pin and this creates a catastrophic EXTREMELY hazardous condition, that could cause property damage, personal injury or death.

REASSEMBLY

Caution: Never allow live ammunition in the area while you are maintaining your firearms.

NOTE: REASSEMBLY PROCEDURES ON THE CQT Weapon Systems ARE THE SAME REGARDLESS OF CALIBER.

1. When reinstalling the buffer and buffer spring, push the buffer fully into the buffer tube, passing the buffer detent, to ensure that it is fully captured by the detent.
2. **DO NOT FORGET THE CAM PIN.** The rifle may chamber a round and fire without the cam pin, but that shot could lead to catastrophic failure of the weapon.

DETAILED MAINTENANCE

Detailed maintenance should be performed every 2,000 rounds

1. Check to make sure firearm is not loaded.
2. Field strip the firearm as detailed.
3. Scrub the bolt (including the extractor) with a nylon brush dipped in solvent. Pay particular attention to removing build up of any type in the extractor groove. Wipe away any remaining solvent with a rag or cloth.
4. Scrub the bolt carrier, firing pin and the interior of the upper receiver with a nylon brush dipped in cleaning solvent.
5. Clean the firing pin hole and firing pin cavity of the bolt with a pipe cleaner.
6. Wipe away any remaining solvent thoroughly with a rag.
7. Apply a moderate coat of lubricant to the cavity on the carrier into which the bolt is installed.

LUBRICATION POINTS

1. Bolt carrier body and cam pin, especially along the runners on the bottom of the carrier and the bosses on the rear. Place two drops of lubrication into cam pin slot.
2. Inside of the upper receiver.
3. Outside of the long, thin section of the charging handle.
4. Take down pins.

CABLE LOCK

- Step 1 - Point gun in safe direction while keeping your finger off the trigger.
- Step 2 - Press magazine release and remove magazine.
- Step 3 - Pull charging handle fully to the rear and lock open.
- Step 4 - Check to see that no cartridge is in the chamber.
- Step 5 - Insert cable through the ejection port and out magazine well.
- Step 6 - Lock cable into cable lock.
- Step 7 - Grasp charging handle and ease forward.

CAUTION: GUNS SHOULD ALWAYS BE LOCKED AND STORED IN COMPLETE COMPLIANCE WITH ALL APPLICABLE LAWS AND REGULATIONS.

Store key separately away from lock and out of reach of children. CQT Weapon Systems firearm boxes are also designed for an exterior lock. (Not Included)

BEFORE USING THIS FIREARM PLEASE READ ALL ENCLOSED INFORMATION!

Limited Warranty

CQT WEAPON Systems LIMITED WARRANTY

This Limited Warranty is issued by CQT Weapon Systems a Michigan Corporation, ("CQT Weapon Systems" or "we" or "our" or "us") to "you" or "your" the original retail purchaser of CQT Weapon Systems products (the "product" or "firearm" or "weapon"). This limited warranty gives you specific legal rights, and You may have other rights which may vary between different states.

HOW LONG WILL THIS WARRANTY LAST?

This Warranty will be in effect during the time that YOU, the original retail purchaser, owns the product. Proof of original purchase is required.

WHAT AND WHO IS COVERED BY THIS WARRANTY

CQT Weapon Systems warrants to you, the original retail purchaser of the product, that the Product You purchased will be free of defects in workmanship or material, subject to the terms of this document.

WHAT IS NOT COVERED BY CQT WEAPON SYSTEM LIMITED WARRANTY?

This limited warranty does not cover any damages or condition determined by CQT Weapons Systems to be caused by; unauthorized repairs, disassembly, adjustments or modifications, careless, negligence, misuse, or unsafe handling, normal wear and tear, failure to properly or reasonably store, use, or maintain the product, hand-loaded, reloaded, re-manufactured or defective ammunition.

limitations of liability and disclaimers This limited warranty is provided in lieu of any and all express warranties. all implied warranties, including implied warranties of merchantability, non-infringement and fitness for a particular purpose, are limited in duration to the duration of the warranty period (the original purchaser's (you) ownership of the product) and no warranties, whether express or implied, will apply after such period. Some states do not allow limitations on the duration of an implied warranty. In that case the above limitation may not apply to you.

CQT Weapon Systems' responsibility for malfunctions and defects in our product is limited to the terms set forth in this limited warranty. The preceding limited warranty constitutes CQT Weapon Systems only obligation to you and represents your exclusive remedy against CQT Weapon Systems in no event will CQT Weapon Systems be liable for incidental special or consequential damages, regardless, of whether your claims are based on breach of contract, tort, (including negligence and strict liability) or the other theories, including, without limitation, any liability for economic loss, bodily injury, property damage or for any damage that may result from your use or ownership of product, whether foreseeable or not some states do not allow the exclusion or limitations set forth in this limited warranty shall not apply to the extent that they are prohibited by law.

No person(s) or entity is authorized to give any other warranty or to assume any other obligations on behalf of CQT Weapon Systems. Any provision of this limited warranty prohibited or unenforceable in any jurisdiction shall be ineffective only to the extent of such prohibition and shall not invalidate any of the remaining provisions of this limited warranty.

GOVERNING LAW/VENUE/ CONSENT TO JURISDICTION

This limited warranty will be governed and construed in accordance with the law of the state of Michigan, without regarding to Michigan's conflict of law rules. Any Litigation between CQT Weapon Systems and You and YOUR heirs, representatives or assign shall be filed before a court of competent jurisdiction and venue in the Oakland County judicial district of the state of Michigan. You hereby consent to the in personam jurisdiction and venue of the Michigan courts, and that service of process may be made upon you as provided by Michigan law.

WHAT DO YOU HAVE TO DO FOR WARRANTY SERVICES

YOU must take three steps to get warranty services. Notify us by phone, email, fax, or mail. If you discover a defect in material or workmanship, you must notify us at once.

Warranty Service Contact:

(586) 212-9514

<https://www.cqtweaponsystems.com>

Write a brief description of the defects that you have faced with your firearm. A description in which YOU have experienced or discovered the defect to be. Please follow the return instructions you receive from CQT Weapon Systems. Once we receive your notification for a warranty notice at our contact point we will provide you with a shipping coupon (so that we will pay for you shipping back) and instructions on how to return your product for service. You must follow the shipping instructions at all times when you have received them.

WHAT WILL CQT WEAPON SYSTEMS DO WHEN IF A DEFECT IS FOUND?

If during YOUR owner ship of our product, one of more parts-of the product fail due to defects in workmanship or materials, CQT Weapon Systems will provide, free of charge, a brand new, repaired or reconditions (decided at our discretion product. That new, repaired or reconditioned product will be warranted for the remainder of your ownership of the product under these terms and conditions.



ENGINEERED TO DEFEND YOUR FREEDOMS

CQT Weapon Systems | 15773 Leone Dr. Macomb, MI 48042
<https://www.cqtweaponsystems.com>
